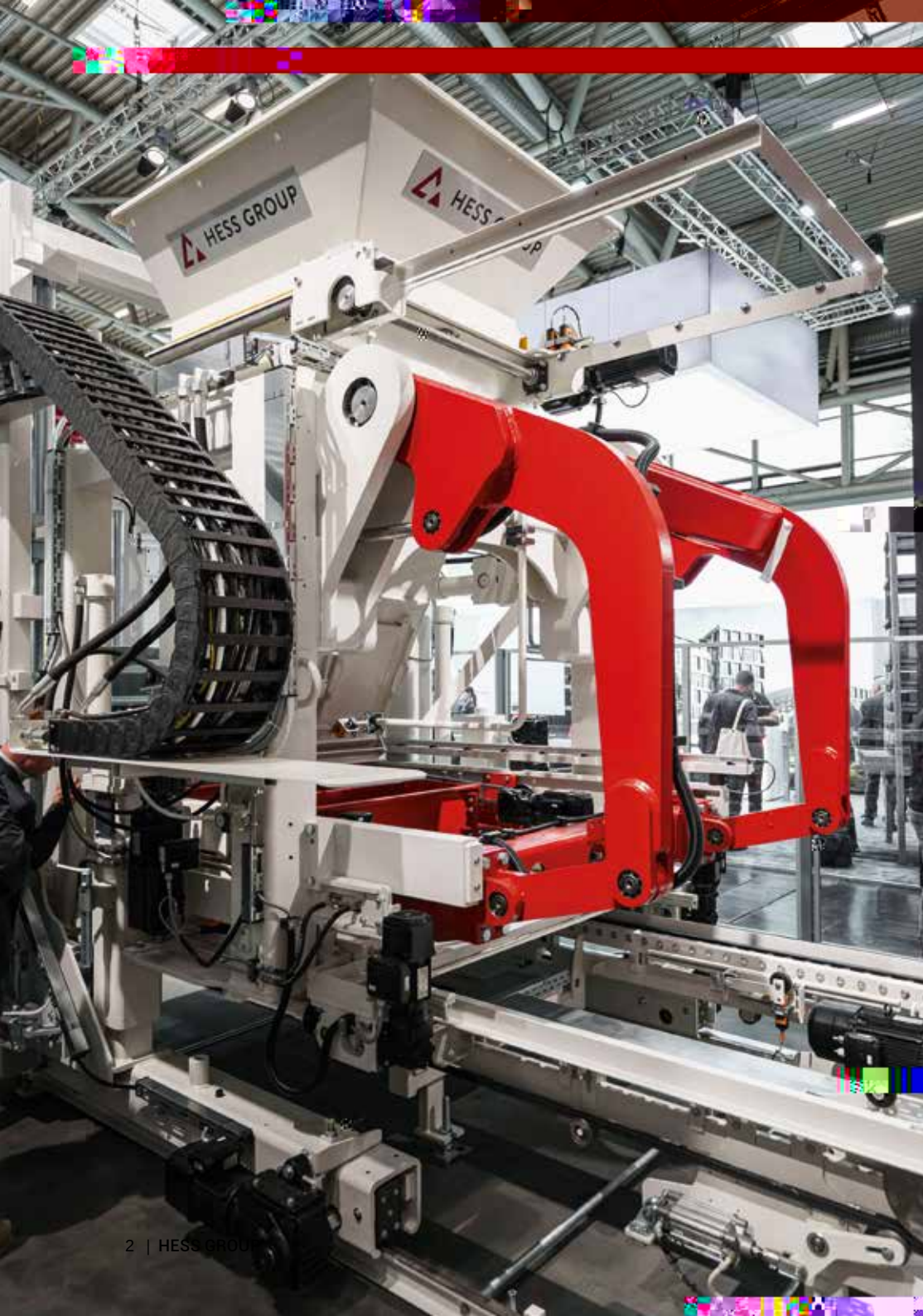




CONCRETE BLOCK AND PAVER MACHINE





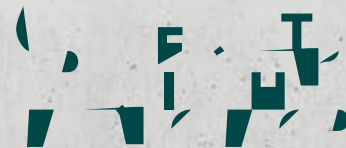
OUR COMPANY



MIXERS, HANDLING SYSTEMS,
CONCRETE BLOCK AND PAVER
MACHINES, AND PACKAGING LINES

Our passion is developing technically superior machines for the production, processing, and handling of high-quality concrete products — and we have been doing so since 1948.

As a driver of new sustainable innovations and with a distinctive team spirit in an international environment, we continuously expand HESS GROUP's leading market position.



As part of the TOPWERK GROUP, HESS GROUP is represented worldwide. With eight international TOPWERK locations and a global network of representatives, HESS GROUP offers optimal service to its customers.





It is our endeavor to discover and create new market needs in close collaboration with our customers. For this, we develop solutions that make us and our customers innovative pioneers in the concrete block and paver industry.

Product

needs. Our concrete block and paver plants are characterized by their durability and reliability and can be upgraded with the latest technology even after years.

Team

Open and honest communication is essential to us. We work together and develop solutions and results as a team and across departmental boundaries.



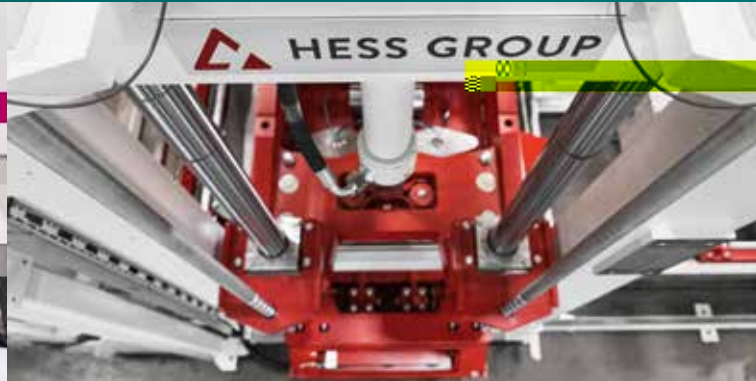
We enable our customers – in collaboration with us – to produce the best concrete

Customers

Our customers are at the center of our actions. We are a reliable and honest partner who, together with them, shapes the digital future of our industry.

Individual Action

Each of us has high standards for our personal work results. Taking responsibility for one's own actions and seeing mistakes as opportunities for improvement is part of our culture.



Quality

For us, quality means combining durability and reliability with the latest technology.

Innovation

Innovation involves transforming the market through technology. By continuously enhancing automation, swiftly responding to market needs, and broadening our products.

Customer Focus

requirements. We support them operationally as a knowledgeable and trustworthy partner.



CONCRETE BLOCK AND PAVER MACHINE



HESS RH 600-3



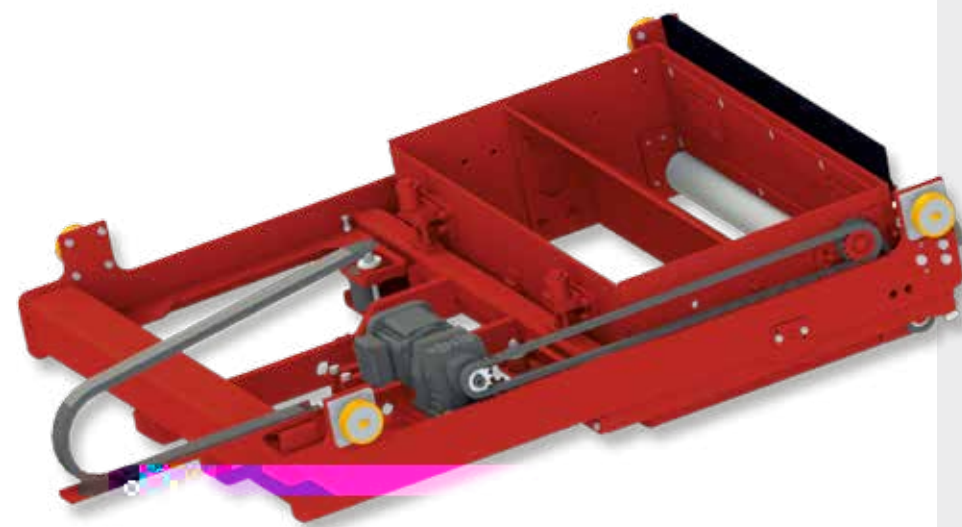
The standout characteristic of this type of machine is its modular design. Based on market demands, customers can tailor the level of automation and choose between dry and wet line options. This flexibility allows for future upgrades and enables integration with interlinked concrete block and paver plants.

ced to meet increased demand.

TECHNICAL DATA

*		
Production board [mm]		1,400 x 700
Production area [mm]		1,300 x 650
Min. product height [mm]		25
Max. product height [mm]		300
Machine weight in VA version [kg]		14,000
Paving stone 10 x 20 x 5 cm without face mix	Cycle time [s]	14
	m² in 8 h	1,258
	Quantity of stones/mold	36
Paving stone 10 x 20 x 6 cm with face mix	Cycle time [s]	18
	m² in 8 h	979
	Quantity of stones/mold	36
Hollow block 20 x 40 x 20 cm	Cycle time [s]	16
	Quantity in 8 h	13,770
	Quantity of stones/mold	9

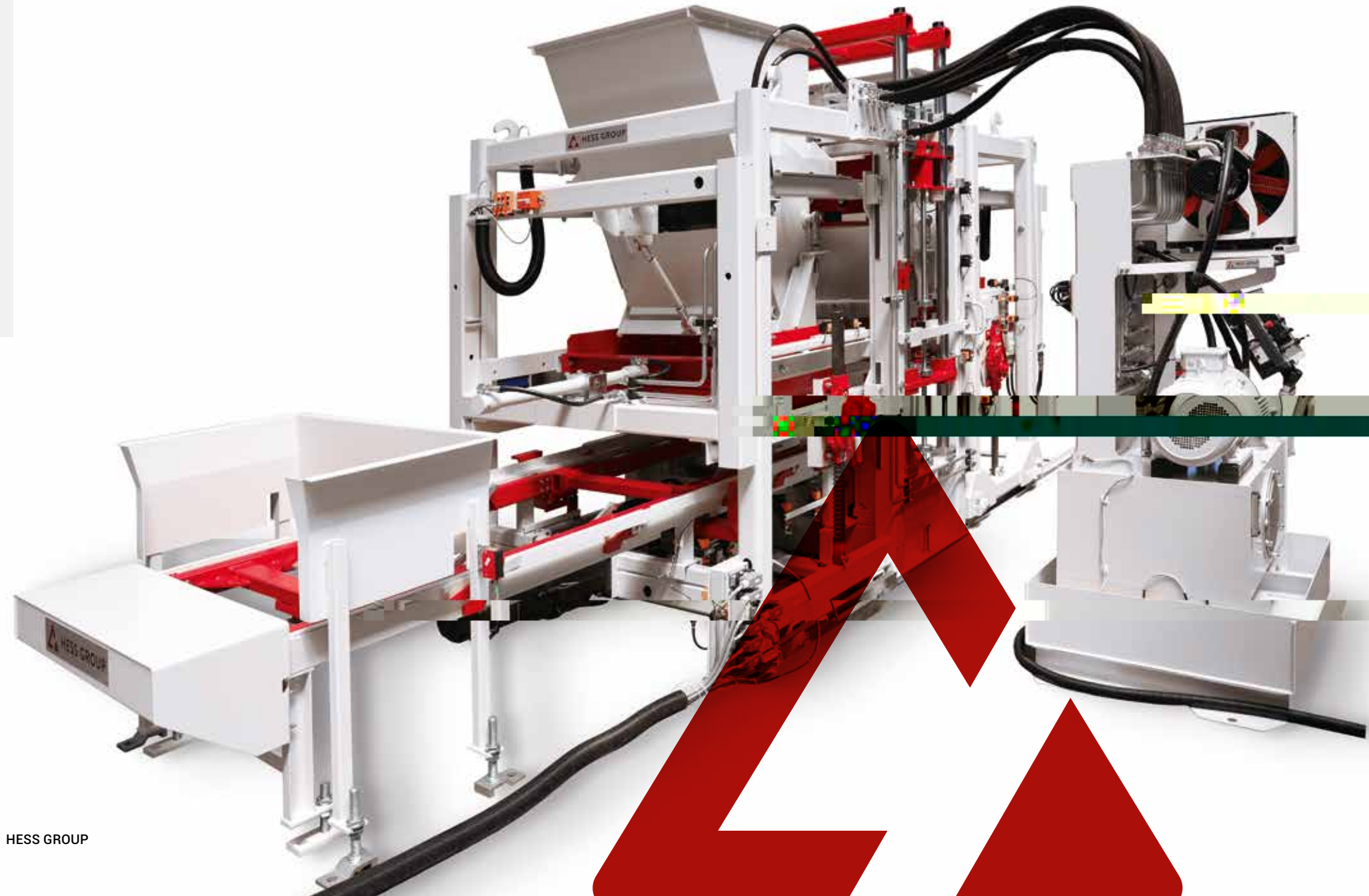
* settings, the concrete mixing recipe used, the quality of raw materials, the performance of other related plant equipment, mold characteristics, the stone format, and the production pallets used. Technical Data are subject to change.



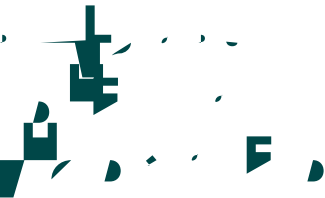


CONCRETE BLOCK AND PAVER MACHINE

HESS GROUP



HESS RH 500-3



The compact design, robust construction, and high-quality components characterize the RH 500-3. It is universally applicable wherever reliable production of slabs, paving stones, hollow blocks, curbstones, and similar concrete products is required. With a production height of 25 to 300 mm, a wide product range is possible.

The RH 500 has been continuously developed since the

TECHNICAL DATA

Production board [mm]		1,200 x 670
Production area [mm]		1,100 x 620
Min. product height [mm]		25
Max. product height [mm]		300
Machine weight in VA version [kg]		7,700
Paving stone 10 x 20 x 5 cm without face mix	Cycle time [s]	17
	m² in 8 h	863
	Quantity of stones/mold	30
Paving stone 10 x 20 x 6 cm with face mix	Cycle time [s]	22
	m² in 8 h	667
	Quantity of stones/mold	30
Hollow block 20 x 40 x 20 cm	Cycle time [s]	20
	Quantity in 8 h	6,120
	Quantity of stones/mold	5

* settings, the concrete mixing recipe used, the quality of raw materials, the performance of other related plant equipment, mold characteristics, the stone format, and the production pallets used. Technical Data are subject to change.

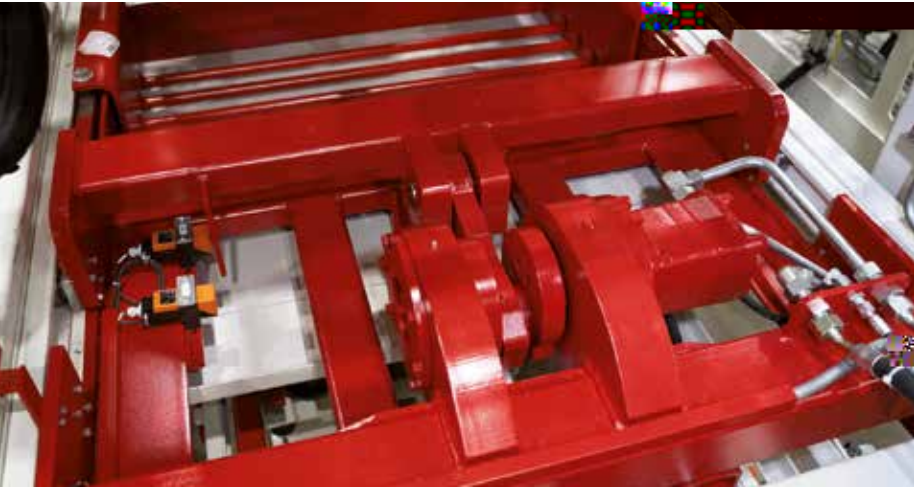
EQUIPMENT

Production board depth	670
Minimum production board width	1,200
Maximum production board width	1,300
Production board with leg; board width 1,300mm; max. leg height	270
Minimum production height	25
Maximum production height	300
1 table, oil bath compact vibrator; frequency-controlled	●
WIDIA wear ledges for vibration table	○
Standard hydraulic, Bosch-Rexroth	●
Agitator with round bars and hydraulic motor driven	○
Stone height stops (2 rods)	○
Tamper head locking, bolted	●
Tamper head vibrator	○
Electrical connection tamper head heating system	○
Tamper head cross cleaner	○
Mold clamping, bolted	○
Mold change cart system manual, drawings provided by Hess	○
	○
Colormix device draw plate, base mix	○
Face mix part	○
	○
Colormix device draw plate, face mix	○
Draw plate device mounted to board transport	○

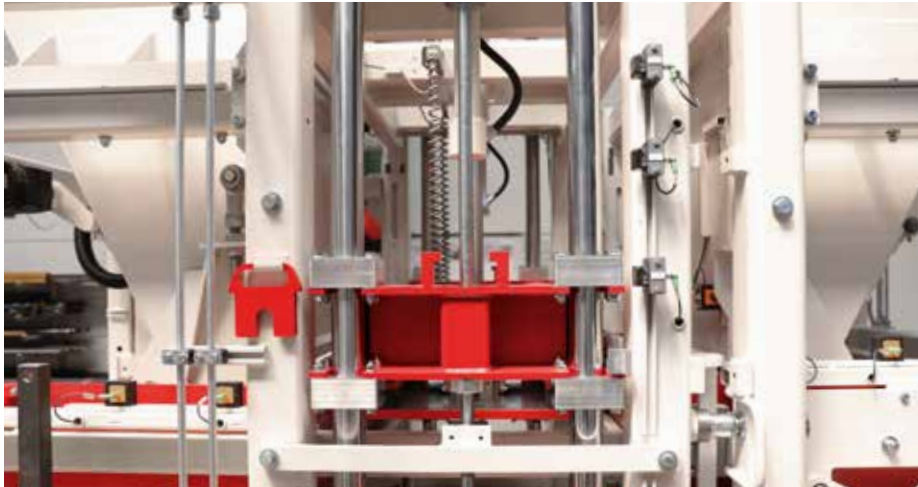
Standard equipment ● selectable as an option ○



Hydraulically driven filler boxes in the RH 500-3 for highest quality



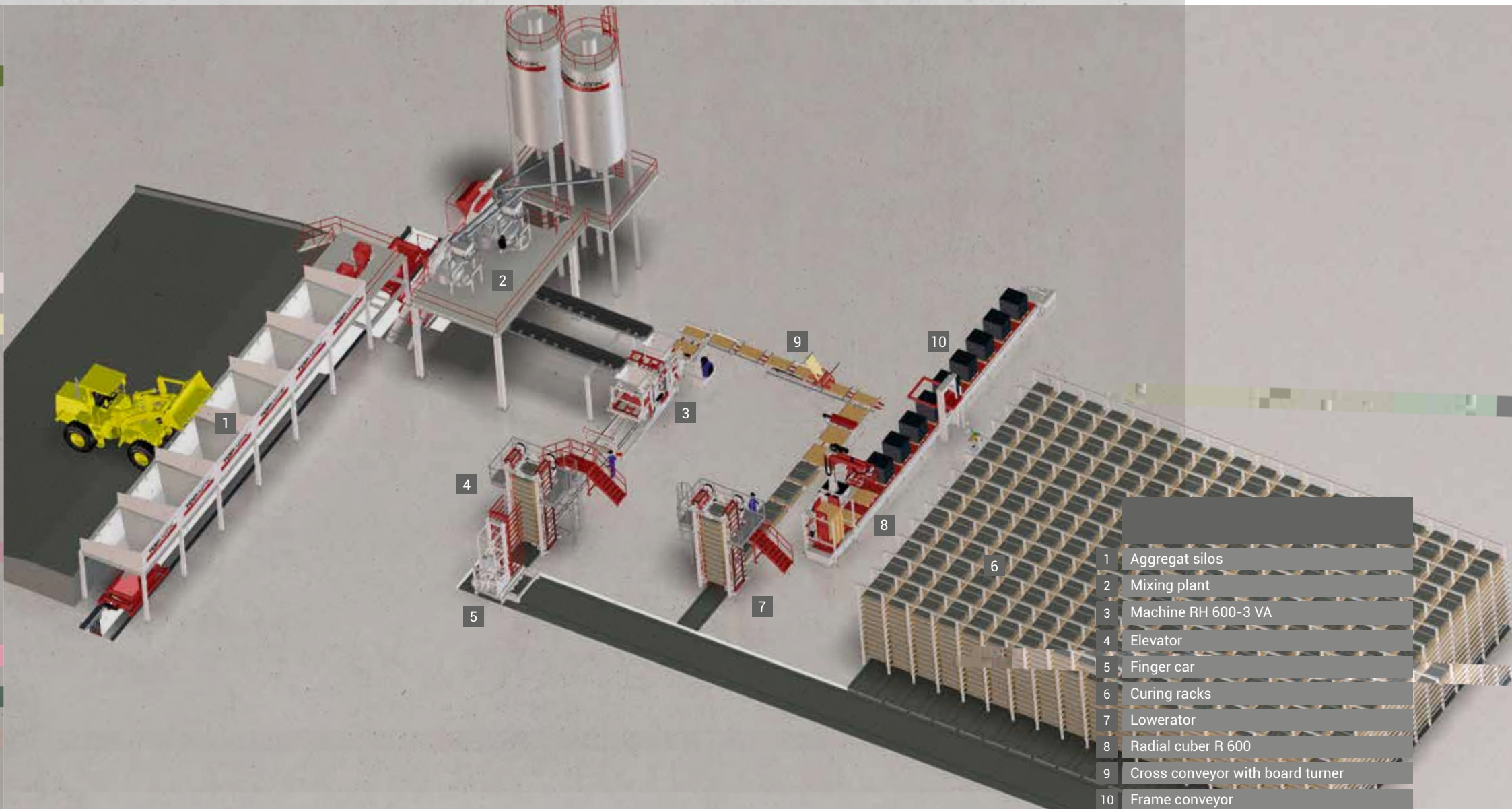
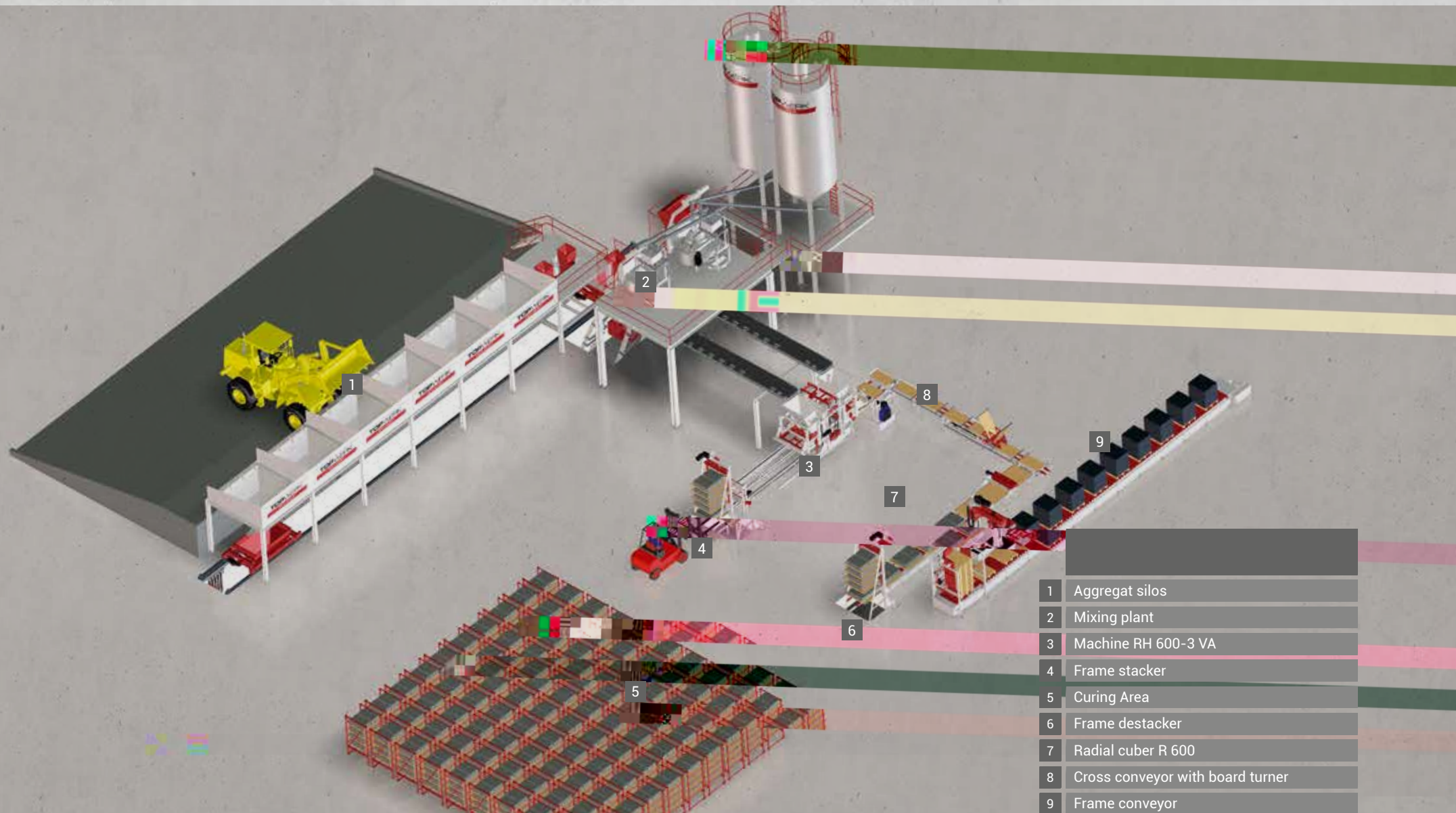
Hydraulically driven filler grid, for optimized filling of the mold and

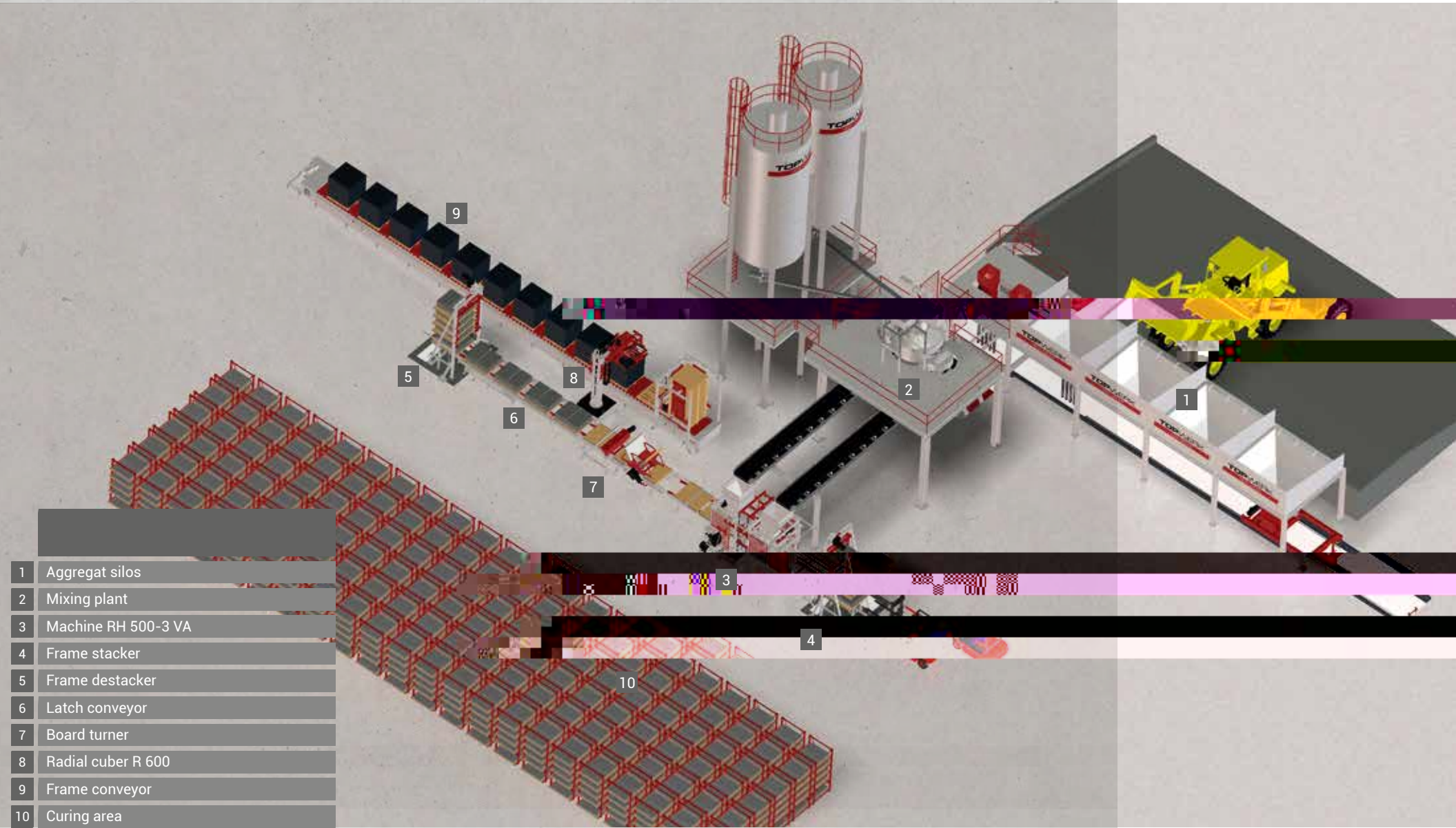
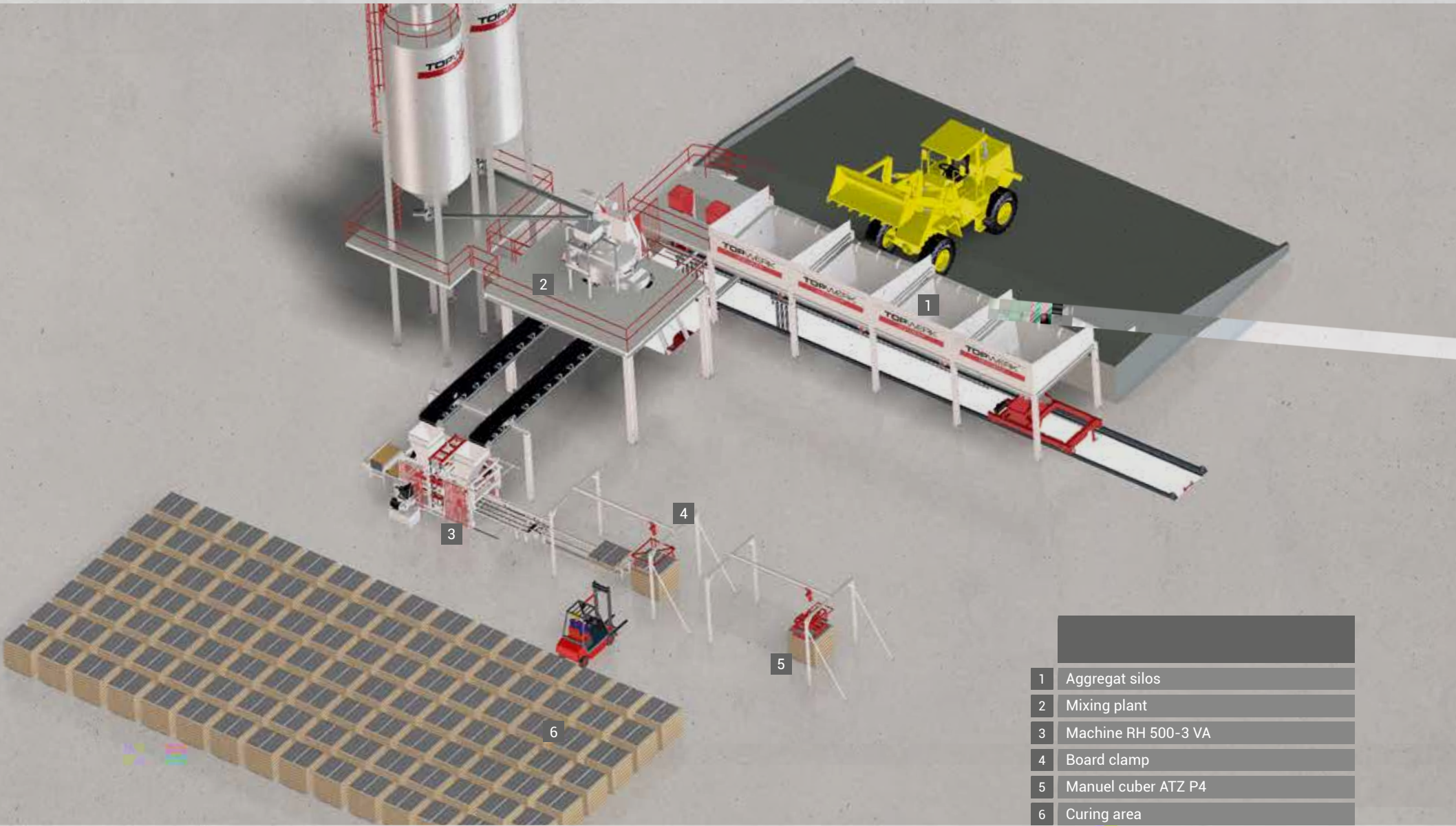


TECHNICAL OVERVIEW CONCRETE BLOCK AND PAVER MACHINES*

		1,200 x 670	1,400 x 700	1,400 x 1,100	1,400 x 1,100	1,400 x 1,100	1,400 x 1,300
		1,100 x 620	1,300 x 650	1,300 x 1050	1,300 x 1,050	1,300 x 1,050	1,300 x 1,250
Min. product height [mm]		25	25	40	25	25	25
Max. product height [mm]		300	300	500	500	500	500
Machine weight in VA version [kg]		7,700	14,000	38,000	46,000	46,000	48,000
Paving stone 10 x 20 x 5 cm without face mix	Cycle time [s]	17	14	12.5	10.5	10	10
	m² in 8 h	863	1,258	2,114	2,517	2,644	3,230
	Quantity of stones/mold	30	36	54	54	54	66
Paving stone 10 x 20 x 6 cm with face mix	Cycle time [s]	22	18	14.5	12.5	11.5	11.5
	m² in 8 h	667	979	1,823	2,114	2,299	2,809
	Quantity of stones/mold	30	36	54	54	54	66
Hollow block 20 x 40 x 20 cm	Cycle time [s]	20	16	16.5	14.5	13.5	13.5
	Quantity in 8 h	6,120	13,770	17,800	20,258	21,760	32,640
	Quantity of stones/mold	5	9	12	12	12	18

* the performance of other related plant equipment, mold characteristics, the stone format, and the production pallets used. Technical Data are subject to change.
** Other production board sizes available.







HESS RH 500-3



way to increase production, have proven themselves many times over.

We provide the prerequisites to adapt the degree of automation to market needs. Plant concepts developed for the RH 500 and RH 600 enable further productivity expansion. The investment level can be chosen from the start of concrete block and paver production.

cuber takes the concrete products from two production boards and transfers them as a large layer to the packaging line.



HESS



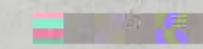
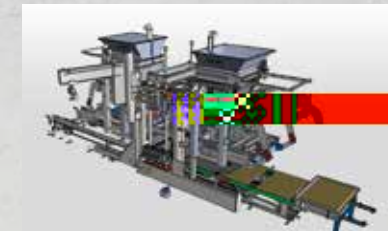
Concrete block and paver machines and plants are equipped with a control panel that can be adjusted in height and screen angle. With the clear touch panel, you have full control over all machine functions of the linked system.

nated as the intelligent software automatically adjusts many parameters. Settings can be quickly made with a few operations and sliders – user-friendly and self-explanatory.

FEATURES OF THE HESS CONTROL SYSTEM

- Process visualisation automatic operation and manual operation
- Two operating levels
- Recipe management
- Fault diagnosis and help function







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www.hessgroup.com

We put concrete into shape